

The TOOL CHEST of Quality



UNION
UNION TOOL CHEST WORKS
ROCHESTER, N. Y.

UNION



Style "A"—2 Sizes

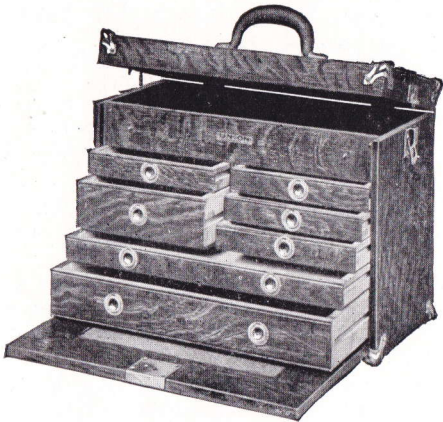
These chests are leatherette covered. They have beautifully finished solid mahogany fronts, and are lined throughout with high grade, green felt. Till top has $3\frac{1}{2}$ " x $4\frac{1}{2}$ " oval mirror set in ebony finished frame. See price list for dimensions, weights, and complete specifications on materials, finish, etc.



Style "D"—3 Sizes

Of Quartered White Oak and Leatherette Covered. Made in three sizes. Drawers lined when ordered. The DDD size in Oak has paneled back and front (see other side). The covered chests have Quartered Oak drawer fronts. See price list for complete specifications.

UNION



Style "B"—3 Sizes

Made of high grade selected Quartered White Oak. Panelled front and back. Lined complete when ordered. Till top fitted with oval mirror in ebony finished frame.

For dimensions, weights and complete description of materials, finish, etc., see price list.



Style "G"—2 Sizes

Made of Plain Oak in large quantities to meet the demand for a thoroughly good chest at a moderate price. Drawers lined bottoms only when ordered.

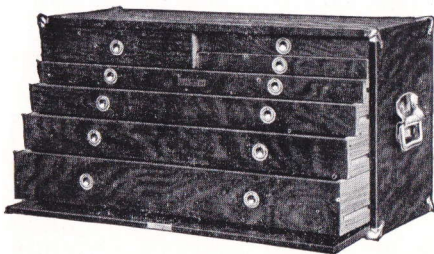
For dimensions and specifications see price list.



Style "F"—2 Sizes

Quartered White Oak and Leatherette Covered. The FF size in Oak is paneled (see other side). Covered chests have Quartered Oak drawer fronts. These chests are one inch wider than style D and have two more small drawers. Drawers lined complete when ordered.

See price list for complete specifications.



Style "E"—2 Sizes

Cut shows chest EE—our largest chest. Size E has top handle only. Drawers lined when ordered. These chests are made of Quartered Oak and seven drawers eight inches wide give ample space for a large set of tools. See complete specifications.

UNION

Pattern Makers' Special



Style "J" Chest

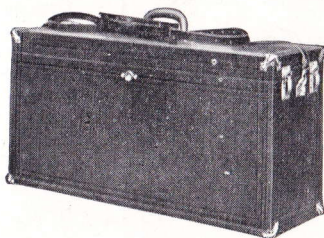
This chest is designed to meet the particular requirements of the pattern-maker.

It is, without a doubt, the most complete and up-to-the-minute chest on the market today.

Hundreds of users (machinists and tool-makers as well as pattern-makers) have expressed their absolute satisfaction with it and we feel certain it will meet with your entire approval in every respect.

The chest must be seen to be fully appreciated.
See below and price list for specifications, etc.

Showing
Chest
Closed



Note
Shoulder
Strap

**Letherette Covered; Leather shoulder strap;
Solid mahogany drawer and till fronts;
Felt lining throughout; oval mirror in till top;**

And—Patented extension drawer slides which allow drawers to come out flush with till front only, without danger of their dropping off, are features of this chest which you should consider.

PRICES

DIMEN

Chest	PRICES		Inside I		
	Quartered Oak Felt Lined	Leatherette Covered Felt Lined	Short Drawers		
			Long	Wide	Deep
A		\$17.50	7	6	4 Drawers $\frac{7}{8}$ " and 1 Drawer $2\frac{1}{8}$ "
AA		19.50	$8\frac{1}{2}$	8	
B	\$16.00		7	6	
BB	17.00		$8\frac{1}{2}$	6	
BBB	21.00		$8\frac{1}{2}$	10	
J		33.00	$11\frac{3}{4}$	7	2 Drs. $1\frac{1}{8}$ " Deep
D	10.75		$5\frac{1}{2}$	6	2 Drs. $\frac{7}{8}$ " and 1 Dr. $2\frac{1}{8}$ "
DD	11.00	12.00	7	6	
DDD	12.75	13.25	$8\frac{1}{2}$	6	
E	*14.00		$8\frac{1}{2}$	8	2 Drs. $\frac{7}{8}$ " and 1 Dr. $2\frac{1}{8}$ "
EE	*16.00		$11\frac{3}{8}$	8	
F	12.50	13.50	7	7	4 Drs. $\frac{7}{8}$ " and 1 Dr. $2\frac{1}{8}$ "
FF	14.25	14.75	$8\frac{1}{2}$	7	
G	Plain Oak *\$8.40		No Short Drawers in G and GG Chests		
GG	Plain Oak *\$9.30				

General Specifica

FRAME—Thoroughly seasoned, properly kiln-dried selected stock, Quartered White Oak in Quartered Oak Chests. Plain Oak in G Chests and Basswood for Covered Chests.

DRAWERS—Sides of cherry or maple. Fronts of oak and mahogany. Bottoms **THREE PLY VENEER**.

HARDWARE—Extra heavy, with polished, nickled finish. **LOCK**—Sargent & Greenleaf, one hundred key change, solid brass and bronze with two, milled slot, flat rust proof keys. **FLUSH RING DRAWER PULLS**—Our own special design. They are very convenient and practical, giving 10% more drawer space than knob pulls.

See other side for Constructi

See other side for Construct

ENSIONS

WEIGHTS

Dimensions—Inches				Outside Dimensions—Inches			Net Wt. lbs.
Long Drawers			Till and Till Cover	Long	Wide	High	
Long	Wide	Deep					
15¼	6	1 Drawer 2½" and 1 Drawer 7⁄8"	16 x 6 x 3	17	7¾	12¾	15
18¼	8		19 x 8 x 3	20	9¾	12¾	19½
15¼	6		16 x 6¼ x 3	17	8	12¾	15½
18¼	6		19 x 6¼ x 3	20	8	12¾	17½
18¼	10		19 x 10¼ x 3	20	12	12¾	24
25	7	1 Drawer 3" and 2 Drs. 1½"	26 x 7 x 3½	27½	8¾	14¼	26
21¼	6	1 Drawer 2⅝" deep 1 " 1⅝" " 1 " 1⅝" "		14	7¾	10¾	11½
5¼	6			17	7¾	10¾	13
8¼	6			20	7¾	10¾	15½
8¼	8	1 Drawer 3" deep 1 " 2⅝" " 1 " 1⅝" "		20	9⅞	14	21
4¼	8			26	9⅞	14	28
5¼	7			17	9	12	15
8¼	7	1 Drawer 2⅝" deep 1 " 1⅝" " 1 " 1⅝" "		20	9	12	16½
5¼	6			17	7⅝	10¾	12½
8¼	6			20	7⅝	10¾	14

tions—All Chests

***FELT LININGS**—Styles A—AA—J are full lined, sides and bottoms. Styles B—BB—BBB are lined bottoms only, except till and cover which are lined sides and bottoms. Style EE lined bottoms of short drawers only. Styles G—GG not lined. All other styles lined bottoms of all drawers with excellent quality felt—not flannel.

FINISH—Stain, filler, primer and two coats of high grade, water-proof, varnish—Dull Rub. The color on oak is a dark golden and on mahogany a deep rich shade of mahogany.

LEATHERETTE—Is best quality of imitation Leather, with hard seal grain effect in black. Absolutely more durable than real leather and waterproof.

on Details, Guarantee, etc.

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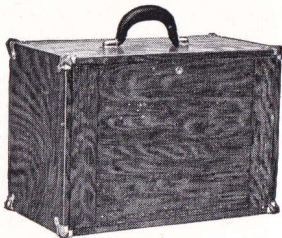
Paneled
Chest



Paneled
Chest

Quartered Oak Chests B-BB-BBB-DDD-FF have paneled back and front. This construction in "UNION" chests is very strong and rigid and the paneled appearance is very popular.

Not
Paneled
Chest



Not
Paneled
Chest

Oak Chests D-DD-E-EE-F-G-GG are not paneled. This construction shows off the grain of the wood to better advantage than the paneled and a great many mechanics prefer it.

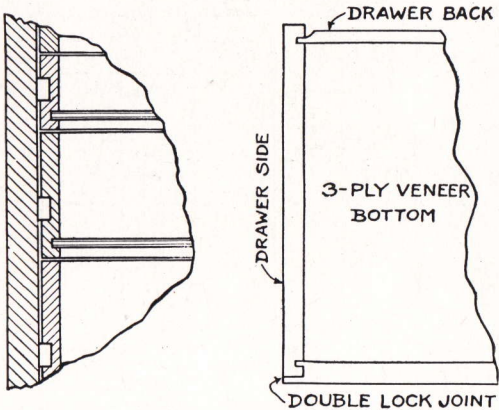
Covered
Chest



Covered
Chest

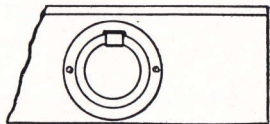
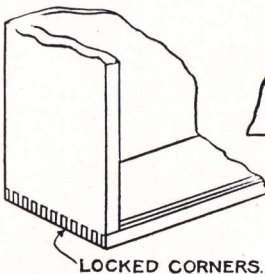
Covered Chests A-AA-DD-DDD-F-FF-J have hardwood doors covered inside as well as out. All outside surfaces are creased as shown, to give a rich paneled effect. Leatherette is water-proof.

Construction Details



DRAWER CONSTRUCTION

Extra strong but light. Fronts are locked to sides with double lock joint. The three-ply bottom is tongued to sides and front making it more expensive but much stronger and better than a solid bottom. Cut at left shows how drawers run on slides, drawer bottoms tongued to sides, etc.

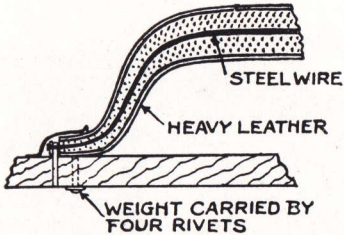


DRAWER PULL

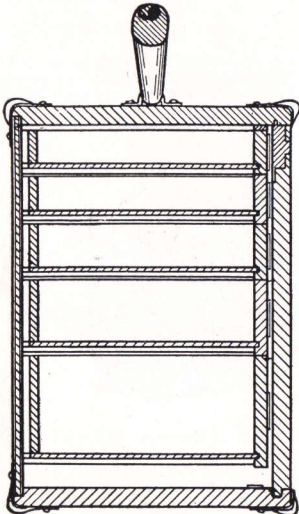
Our own design of **FLUSH RING PULL** saves space and you need use only one finger to open drawer. Ring lays flush with drawer front and cannot pull off.

Frames are lock cornered and glued making the strongest possible corner joint. Backs of chests are rabbited or shouldered to frame as well as glued and nailed. The frame of a "UNION" does not weaken or come apart.

Construction Details



Handle covered with heavy, genuine leather and has heavy steel wire through center. Loops, secured by rivets, not screws, carry weight and cover the ends of the handle which is attached to the chest with heavy cotter pins, absolutely preventing its being pulled out of the loops.



This cut shows a cross section of a "UNION" chest. Note the compact and efficient arrangement and correct design of each and every part. No waste space. Every drawer hand fitted to its place insuring perfect fit.

Door slides under bottom drawer.

Strength is built into a "UNION".

Why You Should Have A Good Tool Chest

THE successful mechanic has a place for everything and keeps everything in its place.

A good tool chest provides a place for every tool and will actually assist you in your work by saving time as you know right where to look for the tool you want. This is efficiency and efficient methods will make you a more efficient workman.

A good tool chest will save you money. The loss of one good tool will go a long ways toward paying for the chest. By systematically arranging your tools you can check up in about two minutes and know immediately if all your tools are in. Then lock up and your tools are safe.

If you have a good tool chest your interest in your tools will increase. You will have a place for every tool in drawers of convenient and proper sizes and depths which will keep them free from rust and in the perfect and accurate condition, so essential for precision work. No danger of injury from bangs and hard knocks so often received when tools are dropped and piled on each other in deep drawers, suit cases, bags and old style tool chests.

If necessary to take your tools home or to another job or ship them to another city, you do not have to spend a lot of time and money getting them together, hiring cartman, etc., if you have a good suit-case style tool chest. Simply check up, lock up and carry them with you or ship them.

A good tool chest is a big paying proposition and you should buy a "UNION" today.

See next page for a few reasons why it should be a "UNION"—built for the particular mechanic who wants the best.

Why You Should Buy A "UNION" Chest

THE UNION TOOL CHEST WORKS is the pioneer and largest manufacturer of high grade tool chests for Machinists, Toolmakers and Patternmakers.

"UNION" chests are built absolutely right from years of experience in this particular line and are unconditionally guaranteed.

Built UP-TO-A-STANDARD not DOWN-TO-A-PRICE—But price is very reasonable considering quality in view of the very large quantities which we manufacture.

"UNION" Tool Chests—thousands of them—are in daily use giving absolute satisfaction.

Over five hundred of the mechanics in machine shop number four of the Bethlehem Steel Co. use "UNION" Chests. The General Electric Co., The Curtiss Aeroplane Co., the Shepard Electric Crane & Hoist Co., The Winchester Repeating Arms Co. and many other manufacturers buy large quantities of "UNION" chests for resale to their mechanics.

You cannot make a mistake in selecting a "UNION". Better chests are not made and you are absolutely protected by the

Union Guarantee

"If a 'UNION' chest does not meet with your entire approval in every respect, it may be returned and every cent of money paid will be refunded."

This means exactly what it says. If you are not absolutely satisfied with the "UNION" chest you buy, we do not want you to keep it.

—BUY A "UNION" TODAY—